

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILIN	G DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/665,238	0/665,238 09/17/20		Michael T. Andreas	2269-5981US (02-1592.00/U	6261
24247	7590	09/01/2004		EXAM	INER
TRASK BR				LEBENTRITT, MICHAEL	
P.O. BOX 2550 SALT LAKE CITY, UT 84110				ART UNIT	PAPER NUMBER
SHET EITHE	, 0111, 01	0.110		2824	
				DATE MAILED: 09/01/200	4

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/665,238	ANDREAS, MICHAEL T.
Office Action Summary	Examiner	Art Unit
	Michael S. Lebentritt	2824
The MAILING DATE of this communication Period for Reply	appears on the cover sheet wit	h the correspondence address
A SHORTENED STATUTORY PERIOD FOR RE THE MAILING DATE OF THIS COMMUNICATIO  - Extensions of time may be available under the provisions of 37 CFF after SIX (6) MONTHS from the mailing date of this communication.  If the period for reply specified above is less than thirty (30) days, a  If NO period for reply is specified above, the maximum statutory per  Failure to reply within the set or extended period for reply will, by stany reply received by the Office later than three months after the mearned patent term adjustment. See 37 CFR 1.704(b).	N. R 1.136(a). In no event, however, may a re reply within the statutory minimum of thirty riod will apply and will expire SIX (6) MONT atute, cause the application to become ABA	ply be timely filed  (30) days will be considered timely.  THS from the mailing date of this communication.  ANDONED (35 U.S.C. § 133).
Status		
Responsive to communication(s) filed on      This action is <b>FINAL</b> . 2b)⊠ 1      Since this application is in condition for allo closed in accordance with the practice under	This action is non-final. wance except for formal matte	•
Disposition of Claims		
4) Claim(s) 1-14 is/are pending in the applicate 4a) Of the above claim(s) is/are with 5) Claim(s) is/are allowed.  6) Claim(s) 1,4,5,8-11 and 14 is/are rejected.  7) Claim(s) 2,3,6,7,12 and 13 is/are objected to 8) Claim(s) are subject to restriction and	drawn from consideration.	
Application Papers		
<ul> <li>9) The specification is objected to by the Exam</li> <li>10) The drawing(s) filed on 17 September 2003 Applicant may not request that any objection to Replacement drawing sheet(s) including the cor 11) The oath or declaration is objected to by the </li> </ul>	is/are: a) ☐ accepted or b) ☑ the drawing(s) be held in abeyand rection is required if the drawing(s	ce. See 37 CFR 1.85(a). s) is objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of:  1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International Bur * See the attached detailed Office action for a	ents have been received. ents have been received in Appriority documents have been reau (PCT Rule 17.2(a)).	oplication No received in this National Stage
Attachment(s)  1) Attachment(s)  Notice of References Cited (PTO-892)	4) 🔲 Interview Si	ummary (PTO-413)
<ul> <li>2) Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB Paper No(s)/Mail Date</li> </ul>	Paper No(s)	/Mail Date formal Patent Application (PTO-152)

Application/Control Number: 10/665,238 Page 2

Art Unit: 2824

## **DETAILED ACTION**

#### Information Disclosure Statement

The information disclosure statement (IDS) submitted on 9/17/2003 was filed before the mailing date of the first action on the merits. The submission is in compliance with the provisions of 37 CFR 1.97. Accordingly, the information disclosure statement is being considered by the examiner.

### **Drawings**

Figures 1A-1K should be designated by a legend such as --Prior Art-- because only that which is old is illustrated. See MPEP § 608.02(g). Corrected drawings in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.121(d)) so as not to obstruct any portion of the drawing figures. If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Application/Control Number: 10/665,238

Art Unit: 2824

Claims 1,4,5,8,9,10,11, and 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Admitted Prior Art (AAPA) and further in view of Ohashi et al, 6,376,345.

Page 3

AAPA discloses: etching at least one opening (23) through the dielectric layer (16) and the barrier layer (14) to expose at least a portion of the underlying copper metallization layer (12) and form an etched structure; and subjecting the etched structure to an aqueous solution in an environment. Further: wherein subjecting the etched structure to an aqueous solution comprises subjecting the etched structure to an aqueous solution comprising dilute hydrofluoric acid. Further: forming a barrier layer (14) over at least a portion of the underlying copper metallization layer (12); and forming a dielectric layer (16) over at least a portion of the barrier layer (14). Also further comprising forming a diffusion barrier (26) over the etched structure; forming a bulk copper layer (30) over the diffusion barrier (26) such that the at least one opening is filled therewith; and planarizing the bulk copper layer to a surface of the dielectric layer.

AAPA is applied supra but lacks anticipation subjecting the etched structure to an aqueous solution in an environment wherein the etched structure is substantially shielded from ambient light. Ohashi discloses providing a shading portion (150) for the immersing portion (or wafer stocking portion) after etching. See figures 1-12 and discussion on column 11, line 8 to column 15, line 30. In view of this disclosure it would have been obvious to one of ordinary skill in the art at the time of invention to subject the etched structure to an aqueous solution in an environment wherein the etched structure is substantially shielded from ambient light as taught by Ohashi, in view of the

Art Unit: 2824

primary reference of AAPA, because the shading portion prevents the surface of the wafer from being corroded by exposure to ambient light.

Claims 1,4,5,8,9,10,11, and 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Admitted Prior Art (AAPA) and further in view of Edelstein et al, US Patent 6,153,043

AAPA discloses: etching at least one opening (23) through the dielectric layer (16) and the barrier layer (14) to expose at least a portion of the underlying copper metallization layer (12) and form an etched structure; and subjecting the etched structure to an aqueous solution in an environment. Further: wherein subjecting the etched structure to an aqueous solution comprises subjecting the etched structure to an aqueous solution comprising dilute hydrofluoric acid. Further: forming a barrier layer (14) over at least a portion of the underlying copper metallization layer (12); and forming a dielectric layer (16) over at least a portion of the barrier layer (14). Also further comprising forming a diffusion barrier (26) over the etched structure; forming a bulk copper layer (30) over the diffusion barrier (26) such that the at least one opening is filled therewith; and planarizing the bulk copper layer to a surface of the dielectric layer.

AAPA is applied supra but lacks anticipation subjecting the etched structure to an aqueous solution in an environment wherein the etched structure is substantially shielded from ambient light. Edelstein discloses providing a darkened enclosure (100) for use brush cleaning, unloading and rinsing. See figure 1 and discussion on column 7, line39 to 64. In view of this disclosure it would have been obvious to one of ordinary skill

in the art at the time of invention to subject the etched structure to an aqueous solution in an environment wherein the etched structure is substantially shielded from ambient light as taught by Edelstein, in view of the primary reference of AAPA, because the darkened enclosure eliminates exposure to ambient light preventing photovoltaic effects and dissolution.

## Allowable Subject Matter

Claims 2,3,6,7,12, and 13 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

The following is a statement of reasons for the indication of allowable subject matter: prior art references fail to teach wherein subjecting the etched structure to an aqueous solution comprises subjecting the etched structure to an aqueous solution comprising about 7.0% by weight acetic acid, about 0.4% by weight nitric acid and about 0.15% by weight hydrofluoric acid.

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Michael S. Lebentritt whose telephone number is 571-272-1873. The examiner can normally be reached on 5/4/9.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Elms can be reached on 571-272-1869. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Application/Control Number: 10/665,238

Art Unit: 2824

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Michael S. Lebentritt
Primary Examiner
Art Unit 2824

Page 6

\*\*\*